MONTELUCE

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TECHNICAL DETAILS

YARN DESCRIPTION : PAPIER40

COMPOSITION: PAPER57% RECYCLED POLYESTER43%

COUNT: Nm.1/40 1CONE: 1.0KG

TYPE OF DYEING: Cone

KNITTING: 14G-1P, 16G-1P,18G1P

STOCK SERVICE: YES
Minimum=1.0kg
L/T:dyeing=2-3weeks

OWN COLOR: YES
Minimum=5.0kg
L/T:Spinning 5-8 weeks + dyeing 3-4 weeks

FINISHING:

1) Pre-setting before hot soaking (Frame set / Hoffman process)
Condition: 110° C / 20 seconds
Always perform frame setting before hot soaking. Skewing may occur if this process is skipped.
Due to the material characteristics, slight skewing may still occur even after setting.

2) Hot soaking (Soak only, no water flow)
Condition: 40° C / 5 minutes
Use warm water, not cold. Cold water may not fully remove the starch on the paper surface, resulting in a stiffer hand feel. Running water may cause slight fibrillation and surface roughness. Soaking in warm water helps achieve a clean surface and a refined, delicate finish.

3) Drying
Do not tumble dry / Natural drying only
Tumble drying may cause skewing.

SPECIAL CARES:

1. The cone should not be rewinded since not appropriate winding could jeapardize the yarn quality.
2. This item is dyed in cones and it may have the color differences between inside and outside of cones. We recommend to knit with more thread guides. We pay attention to this color difference, and we are not able to guarantee this problem if you have.
3. Striped or jacquard knitwear, dry cleaning is recommend.
4. It is necessary to conduct specific trials and perform quality tests on your own knits before starting production since the final result always depends on your equipment and the tension and stitch you choose.
5. Due to the difficulty in controlling twisting torque, paper yarn may cause skewing. We recommend rib stitch or full needle rib structures to help reduce this risk.

CARE INSTRUCTION: