# **▼**MONTELUC∃

### 2024-25 Autumn Winter Collection



Elevating Materials: Unleashing their Power



#### **Elevating Materials: Unleashing their Power**

The interest to bring out the best of a medium applies to every "Ishokujyu" (1) culture around the world.

Japan, however, has a particularly ingrained culture of craftsmanship. It has numerous unique customs that distinguish it from other parts of the world. As a result, exceptional workmanship has flourished in Japan and is recognized internationally.

We chose to focus on this as the theme for the latest collection.

Over time, raw materials, equipment, and technical expertise involved in our yarn production have undergone various changes due to different circumstances.

These changes have brought about positive aspects such as advancements in technology and equipment.

On the other hand, they have also presented negative aspects; the scarcity of previously easily obtainable raw materials, a decrease in skilled artisans,

and the inability to continue meticulous yarn production that was only possible with traditional and simple machinery.

Even in such circumstances, we continued to apply our expertise and refine yarn that can impress designers.

Our biggest realization is that, this practice of ours relates to one of the many customs of Japanese workmanship.

To elevate "Sozai" (2) / material

This does not solely mean expressing the inherent qualities of the material, It also relates to adding qualities to enhance the hidden gems of a material. We continuously aim to understand the characteristics of the materials, highlight their strengths, compensate for their weakness and manifest an even better version

This is the mission behind our craftsmanship.

<sup>(1)</sup> Ishokujyu-relates to the basic needs of survival. It has three characters that represent clothing, food, and shelter.

<sup>(2)</sup> Sozai -relates to the resources that materialize the properties and qualities of a product. The term is often used for artistic products. The word emphasizes the importance of selecting and utilizing the right materials to shape the outcome. Thereby encouraging consideration of the properties to enhance the end product.









Intricacy that cannot be imitated by only Alpaca















**[ECO]** Biodegradable acetate Acetate stretch yarn Smooth touch













**[ECO]** Biodegradable acetate Acetate stretch yarn Smooth touch











Rayon stretch Sharp appearance, smooth texture









Bemberg yarn with a dry touch



NEW



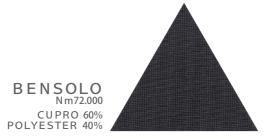








[ECO] Biodegradable cupro Bemberg stretch yarn Light and gentle touch













Stretch core yarn using miro Bemberg Soft impression















Fine stretch yarn with powerful elasticity



PREMIUM HIGH STRETCH Nm2/80.000 VISCOSE (RAYON) 72% POLYAMIDE(NYLON) 28%

**CUPRO 61%** 

POLYAMIDE(NYLON) 39%









Lily yarn of unspun cotton

ERICA 7.4
Nm7.400
COTTON 86%

POLYESTER 14%









Cotton boucle Brushed garment treatment

### NEW COLORS

ATON Nm6.200 COTTON 100%





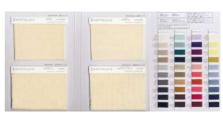


# Cotton cashmere mixed yarn [ECO] Utilizes cotton waste from spinning process



COTTON 80% CASHMERE 20%









Cotton cashmere mixed yarn [ECO] Utilizes cotton waste from spinning process

MATER LILY Nm3.000 MATER LILY SLIM Nm4.500

> COTTON 80% CASHMERE 20%





Super 140' s(16.5  $\mu$ ) unshrink wool Slight shine and soft wool impression

BOND48 Nm2/48.000 BOND60 Nm2/60.000 SUPER EX.FINE WOOL 100% (Super 140'S)





Fine wool stretch yarn

WOOL CHRONOS N m 50.000 WOOL 70% POLYAMIDE (NYLON) 30%







Tightly spun wool and rayon blend











#### Boucle yarn

PUFFI Nm16.000 EX.FINE WOOL 80% POLYAMIDE (NYLON) 20%









Boucle yarn

PUFF MIX Nm5.300 EX.FINE WOOL 80% POLYAMIDE (NYLON) 20%







**[ECO]** Recycled material

OLIVETTE N m3.800 RECYCLED WOOL 60% RECYCLED POLYAMIDE (NYLON) 20% RECYCLED VISCOSE (RAYON) 20%

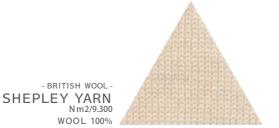






#### British wool yarn

#### **NEW COLORS**











French wool

- FRENCH WOOL -SPUGNA Nm2/16.000

N m2/16.000 N m3/16.000 N m4.000

WOOL 100%



#### NEW COLORS







Brushed French wool

- FRENCH WOOL -SPUGNA TAM N m7.000

WOOL 83% POLYAMIDE(NYLON) 17%









#### French wool chenille yarn

- FRENCH WOOL -SPUGNA MOLE Nm1.900

WOOL 86% POLYESTER 14%











Bulky yarn Makes bold stitches

BALLOON 42 N m2/42.000

BALLOON N m2/27.000

FINE WOOL 70% BULKY ACRYLIC 30%











Bulky yarn Makes bold stitches

BALLOON 8 Nm3.400

BALLOON 1 0 N m2.700

BALLOON 2 0 Nm1.400

FINE WOOL 70% BULKY ACRYLIC 30%











#### 2/27 Balloon 3 color grandrelle yarn

BALLOON MIX 2 Nm7.200 BALLOON MIX 3 Nm5.000

FINE WOOL 70% BULKY ACRYLIC 30%







Brushed yarn 1/2.6 Lily Yarn version is also available



BABYALPACA 52% WOOL 12% POLYAMIDE(NYLON) 36%







Brushed yarn 1/2.6 Lily Yarn version is also available



BABYALPACA 52% WOOL 12% POLYAMIDE(NYLON) 36%









Boucle yarn



BABYALPACA 65% WOOL 16% POLYAMIDE (NYLON) 19%



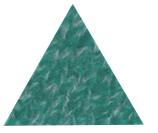






#### Brushed yarn







1/13 Mohair 1/2.2 Lily Yarn version is also available

## VICTORIA Nm13.000

KID MOHAIR 38% WOOL 25% POLYAMIDE (NYLON) 37%





1/2.2 Mohair lily yarn

# VICTORIA LILY Nm2.200

KID MOHAIR 38% WOOL 25% POLYAMIDE (NYLON) 37%







#### Brushed yarn using super kid mohair

### NEW COLORS







#### Brushed yarn using angora mohair







#### Chenille yarn with velvet texture

### NEW COLORS





#### Wool knot yarn







British wool Thick slub yarn







#### Chinese raccon hair Lightweight, great heat retention

#### NEW COLORS











Sable cashmere blend Fine fiber, good heat retention

SABRICH Nm2/16.000 CASHMERE 80% SABLE 20%





Sable cashmere blend Fine fiber, good heat retention

SABRICH TWEED Nm2/6.000 CASHMERE 80%

SABLE









#### Thin and light transparent yarn





#### Cotton snarl yarn





#### Cotton and acrylic knot yarn





#### Pompom chenille yarn

JUPITER Nm6.200 POLYESTER 51% POLYAMIDE (NYLON) 49%









【ECO】 Konnyaku gima Thin cotton slub yarn S twist, Z twist









Water repellent yarn













Water repellent yarn

Proof PLUS® stretch
Nm60.000
POLYESTER 100%











[ECO] Recycled polyester Water repellent yarn

"WATER REPELLENT"
Proof PLUS® ECO alpha
Nm60.000
RECYCLED POLYESTER 100%













[ECO] Recycled polyester Water repellent yarn









[ECO] Recycled polyester



"WATER REPELLENT"

N m60.000

Proof PLUS® ECO stretch

RECYCLED POLYESTER 100%









[ECO] Recycled polyester Tightly twisted yarn S twist, Z twist

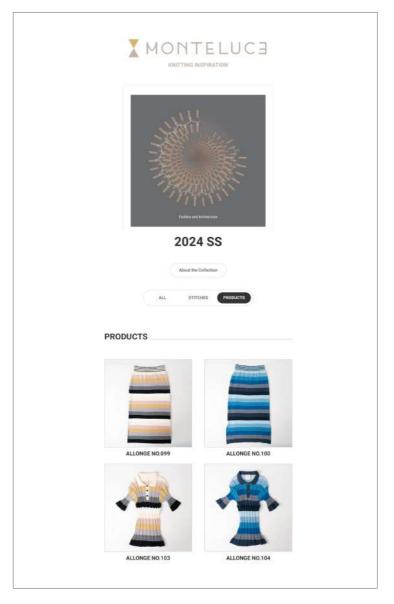




Nm60.000 (S·Z)



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