

## MARUYASU Corporation

3-21-5 RYOGOKU SUMIDAKU TOKYO 130 0026 JAPAN www.maruyasu-fil.co.jp

## **TECHNICAL DETAILS**

YARN DESCRIPTION:	TRILL
COMPOSITION:	POLYESTER100%
COUNT:	Nm.1/60
TYPE OF DYEING:	Cone
KNITTING:	18G-1P
STOCK SERVICE:	YES Minimum=1 Cone
	L/T:dyeing=3-4weeks+Twisting 2-3weeks
OWN COLOR:	YES Minimum=5 Cones
	L/T:dyeing=3-4weeks+Twisting 2-3weeks
	**NOTE: In case no stock of RW / spinning=6-8weeks+dyeing 3-4weeks+Twisting 2-3weeks
KNITTING:	Due to the SZ twist, snarl may occur while knitting.
	Without adequate tension this snarl will affect the stitches and will result
	in inconsistent fabric.
	1)Maintain constant tension on the yarn and knit at a reduced speed.
	2)When the tension is loose, the yarn will collapse
	※Attach a snarl prevention device/attachment.
	**For instance adding another tension source between the yarn guide and side tension.
FINISHING:	· Washing for 10 min with some softener (Water temp. 35°C)
	· Dewatering for 1min
	Tumble dry for 3min
	· Press with a lot of steam
	※ It is necessary to make specific trials in your own knits before starting
	production since the final result always depends on your equipment and
	the tension and stitch you choose.
SPECIAL CARES:	1. The cone should not be rewinded since not appropriate winding could jeapardize
	the yarn quality.
	2. This item is dyed in cones and it may have the color differences between inside
	and outside of cones. We recommend to knit with more thread guides.
	We pay attention to this color difference, and we are not able to guarantee
	this problem if you have.
	3. Striped or jacquard knitwear, dry cleaning is recommend.

CARE INSTRUCTION:













