

MARUYASU Corporation

3-21-5 RYOGOKU SUMIDAKU TOKYO 130 0026 JAPAN www.maruyasu-fil.co.jp

TECHNICAL DETAILS

YARN	DESCRIPTION	:	METER 66

COMPOSITION: COTTON 80%, CASHMERE 20%

COUNT: Nm. 2/66

TYPE OF DYEING: Hank/ About 250g per hank

KNITTING: 16G-1PLY, 18G-1P

STOCK SERVICE: YES

Minimum=1.0kg

L/T:dyeing=3-4weeks

OWN COLOR: YES

Minimum=3.0kg

L/T:dyeing=3-4weeks

 $\fine NOTE$: In case no stock of RW / spinning=6-8weeks+dyeing 3-4weeks

FINISHING: 1. Steaming

2. Soaking(Pre washing)
Water degree:37-40°C

Time: 30-60min

Detergent: Refining agent

3. Washing

Water degree:37-40°C

Time: 15-30min

Detergent: Penetrnt and softener

Bath ratio: water:garment=50:1

4. Dewatering

5. Dryer

6. Steaming

SPECIAL CARES:

1. The cone should not be rewinded since not appropriate winding could jeapardize the yarn quality.

2. This yarn is dyed in hunks, and has the knots in composition, please knit

with care to avoid the knots

CARE INSTRUCTION:













