

MARUYASU Corporation

3-21-5 RYOGOKU SUMIDAKU **TOKYO 130 0026 JAPAN** www.maruyasu-fil.co.jp

TECHNICAL DETAILS

YARN DESCRIPTION:	MATER		
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COMPOSITION: COTTON 80%, CASHMERE 20%

COUNT: Nm.2/50.000

TYPE OF DYEING: Hank/ About 250g per hank

KNITTING: 14G-1PLY, 16G-1PLY

STOCK SERVICE: YES

Minimum=1.0kg

L/T:dyeing=3-4weeks

OWN COLOR:

Minimum=3.0kg

L/T:dyeing=3-4weeks

**NOTE: In case no stock of RW / spinning=8-10weeks+dyeing 3-4weeks

FINISHING: 1. Steaming

2. Soaking(Pre washing)

Water degree:37-40°C

Time: 30-60min

Detergent: Refining agent

3. Washing

Water degree:37-40°C

Time: 15-30min

Detergent: Penetrnt and softener

Bath ratio: water:garment=50:1

4. Dewatering

5. Dryer

6. Steaming

SPECIAL CARES: 1. The cone should not be rewinded since not appropriate winding could

jeapardize the yarn quality.

2. This yarn is dyed in hunks, and has the knots in composition, please knit

with care to avoid the knots

CARE INSTRUCTION:













